

Material - ASTM B240 AG40B

Standard Specification for Zinc and Zinc-Aluminum (ZA) Alloys in Ingot Form for Foundry and Die Castings

Group - Non-Ferrous Zinc Alloy

Sub Group - ASTM B240 Zinc and Zinc-Aluminum (ZA) Alloys in Ingot Form for Foundry and Die Castings Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Ingot and Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	3.900 - 4.300		
Cadmium	Cd %	0.002 max.		
Copper	Cu %	0.100 max.	As-Cast or Aging	
Iron	Fe %	0.035 max.		
Magnesium	Mg %	0.010 - 0.020		
Nickel	Ni %	0.005 - 0.020		
Lead	Pb %	0.003 max.		
Tin	Sn %	0.001 max.		
Zinc	Zn %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	283 min.
-	-	-	Yield Strength in Mpa	221 min.
-	-	-	Elongation in %	13 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardn <mark>ess in HB</mark>	80 min.
-	-	-	Impa <mark>ct in Joule</mark>	58 min. @RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
Zamak 7	ANSI/AA	USA	Casting	
Z33523	UNS	USA	Casting	
Z33527	UNS	USA	Casting	
B86 Alloy 7	ASTM	USA	Casting	
B86 Zamak 7	ASTM	USA	Casting	
B86 AG40B	ASTM	USA	Casting	
B240 Zamak 7	ASTM	USA	Ingot and Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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